

## Selected Electron Device Research Projects at Cornell University

By Lester F. Eastman and Sandip Tiwari

Projects on wide band gap semiconductors for microwave power amplification include short-gate (0.1 – 0.5 micron) AlGa<sub>N</sub>/Ga<sub>N</sub> HEMT's, and SiC MESFET's and HEMT's. The goal is to raise the figure of merit ( $Pf_t^2 \cdot Z_{load}$ ), by materials, processing and layout design optimization. The Ga<sub>N</sub> HEMT's are being studied with sapphire, Ga<sub>N</sub>, AlN, Si and SiC substrates. Effort on lowering the contact transfer resistance, lowering the bulk Si<sub>3</sub>N<sub>4</sub> passivation conductance, and reaching high breakdown voltage, using gate field plates, are included. Improved electron transit velocity in Ga<sub>N</sub> channels by lowering the electron and phonon densities is being studied. Long gate lengths (1.5 – 2.5 microns) Ga<sub>N</sub> HEMT's are being studied for power switching applications. A combination of very high breakdown voltage and very low on resistance is improved, using a source-connected field plate. High power SiC MESFET's for microwave applications, and recently, SiC HEMT's for microwave power amplifications are being studied. The latter are made possible by using a heterojunction of SiC polytypes. Using ultra short Ga<sub>N</sub> (300 and 600Å) high field drift spaces, with an AlGa<sub>N</sub> heterojunction ballistic electron launcher, negative effective mass electrons can allow negative differential conductivity up to THz. 0.25 micron n-type Ga<sub>N</sub> drift regions are being studied to differentiate between electron transfer to upper valleys and electron slow-down due to LO phonon buildup in these THz negative differential conductivity devices. Following the discovery of initial small band gap (0.65V) In<sub>N</sub>, grown by MBE, InGa<sub>N</sub> solar cells capable of efficient operation anywhere in the solar spectrum, are now under study. Materials growth of AlGa<sub>N</sub>/Ga<sub>N</sub> for HEMT's has been carried out by OMVPE in cooperation with industry, and by MBE. The THz devices are being grown by MBE. VPE of SiC is used for MESFET's and HEMT's, following the discovery of 2DEG at the polytype heterojunction, is being carried out.

The issues in silicon electronics today are those related to complexity — the hierarchy of scales in time and length, and issues of energy and power dissipation that arise in large systems. Because electronics is based on the charge transport and change in the electromagnetic fields, non-linearity and collective effects are increasingly important issues at the smallest length scales while signal delays are important at the integrated system scale. Small dimensions also result in increasing power density in ever smaller volumes. At the device level, an important approach to controlling power and achieving devices with high non-linearity is the use of the double-gate or back-gated structures where threshold voltage can be dynamically modified and charge transport is restricted to ultra-thin channels of 10's of nm. At the system level, the delay and architectural issues can be selectively addressed through three-dimensional integration. Experimental and theoretical results from these two approaches will be shown to address silicon electronics operation at 10-20 nm gate lengths and x10 levels of integration than what can currently be imagined using planar and newer technologies.

Cooperation with industry and other universities include: Northrop Grumman, General Electric, Emcore, Velox, Raytheon, BAE, Group 4, and Freescale; UC/SB, UI/UC, Essex University, Technical University of Lithuania, Regina University, Max Born Institute, Technical University of Ilmenau, and Neuchatal University. Support from the industries as well as ONR, DARPA, NSF and ARL are gratefully acknowledged.